

Work Order ID 51438

August 24, 2009 1:12:50 PM



Page 1

Item ID: D2235-1

Accept



Setup Start



Revision ID: B1

Stop



Item Name: Basket Rib

Start Date: 8/25/09 Start Qty: 10.00



Cust Item ID:

Required Date: 8/28/09 Req'd Qty: 10.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2235

Rev B1

100

0.00



Large Fab

Large Fab

Memo

0.00

Large Fab

1- Pick D3166-1 and cut as per dwg D2235 using DT8302 2- remove identification markings on tube 3- deburr

pl 09-08-24

110

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

27 5/9/08/25

10

120

Identify as per dwg & Stock Location: WA

0.00



Packaging

Memo

0.00

Packaging

SAD 09-08-25

10

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Page 2

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Revision ID: B1

Item Name: Basket Rib

Setup Start

Stop

Start Date: 8/25/09 Start Qty: 10.00

Required Date: 8/28/09 Req'd Qty: 10.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

09/08/26 JG

10 09-8-25

QC

Memo

0.00

Quality Control

Picklist Print

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Page 1

Work Order ID: 51438

Parent Item: D2235-1RevB1

Parent Item Name: Basket Rib

Comments:

Start Date: 8/25/09

Required Date: 8/28/09

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3166-1RevA1 Basket Hoop		Manufactured	No			100	Each	13.0000	10.0000			

Cpl 09-08-24

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
WA	13	
50941	→ 1	
51248	12	

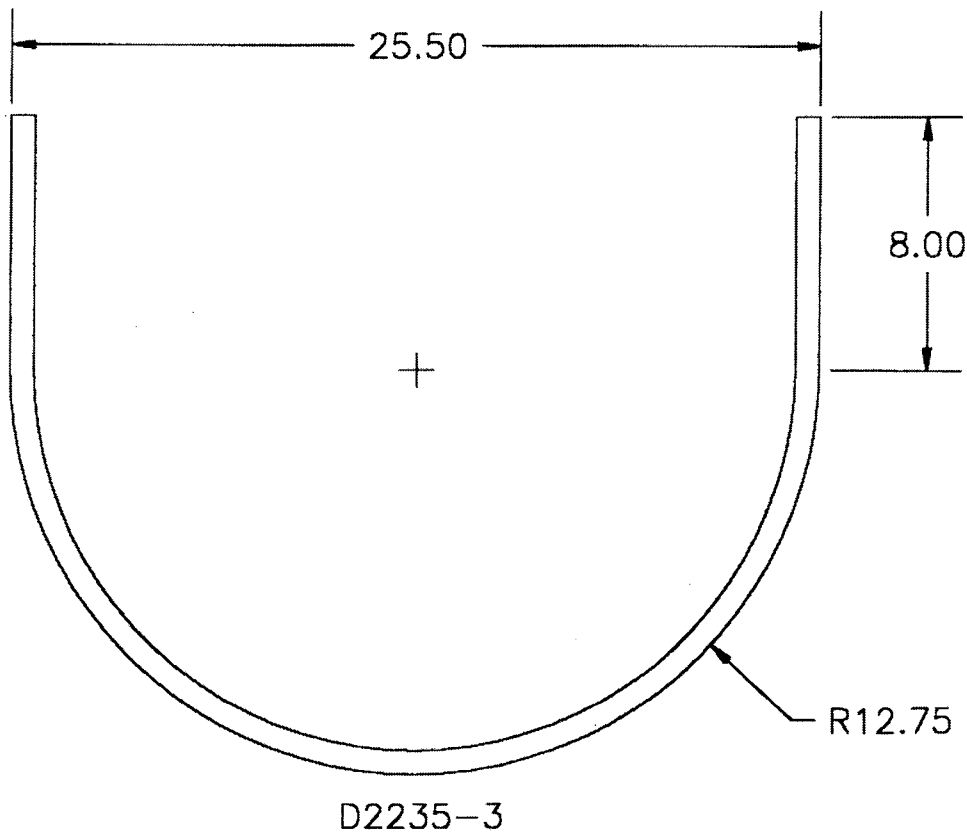
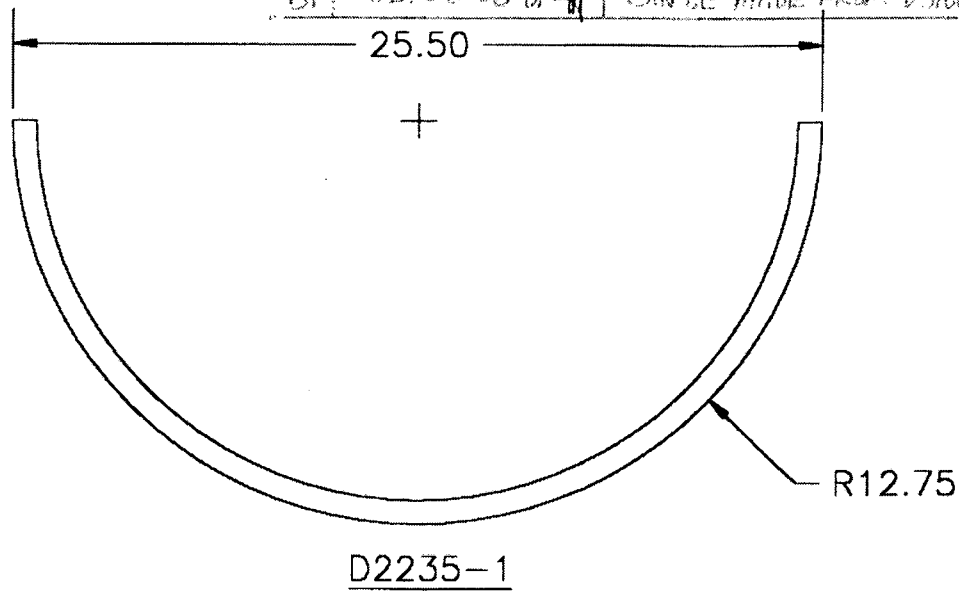
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7 *



DESIGN	DRAWN BY	DART AEROSPACE LTD	
B WILLIAMS	B WILLIAMS	VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. B
<i>[Signature]</i>	<i>[Signature]</i>	D2235	SHEET 1 OF 1
DATE	TITLE		SCALE
94:12:16	BASKET RIBS		

BI 02.03.06 *[Signature]* CAN BE MADE FROM D3100-1

RELEASED
960307



CAN BE MADE FROM D3100-1 *[BI]*
MATERIAL: 304/316 SS, 3/4 X 3/4 X 0.063 WALL SQR.